

# PHILLIP ANSPAUGH

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## PROFESSIONAL SUMMARY:

Started in a machine shop when I was 15. Making quality hardware has always been my number one goal. I have the skills to be used in either producing or inspecting quality hardware.

## SKILLS:

- Program Fanuc controls
- Able to set-up and operate most machines
- First , in process and Final inspection.

## EXPERIENCE:

*Inspector- Quality control*

*Helm Precision Ltd*

*Mar 2018 - Current*

*Phoenix, AZ*

Inspect Aero-space hardware using micrometers, dial-bores, plate, comparator and Mitsubishi CMM.

- Obtained and studied drawings and specifications and checked work instructions prior to inspecting production.
- Tracked and reported on inspection results for raw materials used in [Industry] production.
- Determined compliance with dimensions and locations, and verified compliance of parts and assemblies.
- Initiated re-inspection to check resolution of identified production problems.
- Rejected non-compliant assembly and installation, documenting non-compliance and locations and noting correct configuration required based on related drawings, specifications, and plans.
- Conducted dimensional sampling and reviewed certifications for incoming components and materials.
- Compared the appearance and texture of products against standardized charts to assign the proper grade.
- Identified production problems and recommended corrective actions to supervisors to prevent further wasted materials.
- Measured the dimensions of completed products to verify their compliance with the documented production specifications.

*Set-up and operate CNC lathes*

*R & D Gage*

set-up and operated Okuma CNC lathes.

*Sep 2016 - Mar 2018*

*Tempe, AZ*

*Set up and operate CNC lathes*

*Nichols Precision*

Set-up and operate Ocuuma, Hardinge and Puma CNC lathes.

*Jun 2015 - Sep 2016*

*1257 W. Geneva Dr, AZ*

*Lathe Machinist*

*Helm Precision Ltd*

Programed CNC Lathes. Also over the years in made MOT's, set-up and ran engine lathes, manual mills, Hardinge chuckers, surface grinders, ID &OD grinders, hone's and misc. shop machines. Spent 6 years overseeing the turning department.

*Mar 1985 - Oct 2014*

*Phoenix, AZ*

**EDUCATION:**

*Accounting*

*Mesa Community College*

*Mesa, AZ*